



MB-30 GENUINE SUNNEN HONING OIL

When machining metal parts to perfection, having the proper tools is only a piece of the process. You must also equip your honing machinery with the proper honing oil in order to achieve optimal results. Sunnen has more than 20 honing oils for any type of honing application. Sunnen's premier line of honing oils will produce the lowest overall honing cost per part. Your investment in top-quality Sunnen honing oils, saturated with surface active agents, provides the extreme lubricity that allows you to use higher honing pressure and harder abrasives for faster, more profitable cutting rates.

MB-30 is Sunnen's multi-purpose industrial honing oil. For more than 50 years, MB-30 has set the standards by which other honing oils are judged. High performance lubricity agents combine with sulfur extreme pressure additives to prevent welding and tearing of the work piece and to keep the abrasive clean.

FEATURES AND BENEFITS:

- SAFRAN Messier-Bugati-Dowty Approval QFU58-2
- Works on virtually any metal from aluminum to zirconium
- Very effective as a general cutting oil for screw machines, drilling, tapping and reaming.
- Delivers maximum cutting rates and abrasive life when honing difficult materials such as stainless steel, and features high levels of lubricity agents.

For more details on Sunnen's line of honing oils, call 1-800-325-3670 or visit sunnen.com.



*Sunnen has more than 20 premier honing oils.
MB-30 is dark brown/black.*

MB-30 TECHNICAL DATA

PROPERTY	TYPICAL VALUE	METHOD
Viscosity	25 EcST@40° C	ASTM D-445
SPG	0.92 @ 15° C	ASTM D-1480
Dark Brown/Black		
Odor	Pungent Sulfur	
VOC	329 Gm/L	ASTM E-1868-10
Copper Corrosion	1B	ASTM D-130 at modified room temperature
Solubility	Soluble in most hydrocarbon solvents	
Boiling Point	207- 750° C*	
Flash Point	>1132° C	
Heat Value	17,800 BTU/LB*	
Shelf Life	5 years/sealed/properly stored	

*Estimate based on testing of similar formula

SUNNEN WORLDWIDE

A Legacy of Excellence since 1924.

Sunnen Products Company World Headquarters

St. Louis, MO – USA
Phone 1.314.781.2100
Fax 1.314.781.2268
Toll Free (USA) 1.800.325.3670
Email sunnen@sunnen.com
www.sunnen.com

Austria – Sunnen Austria GmbH

Phone +43 (0) 5576 74194
Fax +43 (0) 5576 74196
Email sales@sunnen.eu
www.sunnen.at

Belgium – Sunnen Benelux BVBA

Phone +32 38 80 2800
Fax +32 38 44 3901
Email info@sunnen.be
www.sunnen.be

Brazil – Sunnen Do Brasil LTDA.

Phone +55 11 4177-3824
Fax +55 11 4362-3083
Email sunnen@sunnen.com.br
www.sunnen.com.br

Canada – Sunnen Products Company

Phone 844-356-0006
Email canadasales@sunnen.com
www.sunnen.com/canada

China – Shanghai Sunnen Mechanical Co. Ltd.

Phone +86 21 5813 3990
Fax +86 21 5813 2299
Email shsunnen@sunnensh.com
www.sunnensh.com

Czech Republic – Sunnen s.r.o.

Phone +420 383 376 317
Fax +420 383 376 316
Email sunnen@sunnen.cz
www.sunnen.cz

France – Sunnen SAS

Phone +33 01 69 30 0000
Fax +33 01 69 30 1111
Email info@sunnen.fr
www.sunnen.fr

India – Sunnen India Pvt. Ltd.

Phone +91 223 913 6055
Fax +91 223 913 6056
Email sales@sunnen.in
www.sunnen.in

Italy – Sunnen Italia S.r.l.

Phone +39 02 383 417 1
Fax +39 02 383 417 50
Email sunnen@sunnenitalia.com
www.sunnenitalia.com

Poland – Sunnen Polska Sp. z o.o.

Phone +48 22 814 34 29
Fax +48 22 814 34 28
Email sunnen@sunnen.pl
www.sunnen.pl

Russia – Sunnen RUS

Phone +7 495 258 43 43
Fax +7 495 258 91 75
Email sunnen@sunnen-russia.ru
www.sunnen.ru

Switzerland - Sunnen AG

Phone +41 71 649 33 33
Fax +41 71 649 33 34
Email sales@sunnen.eu
www.sunnen.eu

UK – Sunnen Products Ltd.

Phone +44 1442 39 39 39
Fax +44 1442 39 12 12
Email hemel@sunnen.co.uk

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